# GRAPHTEC

### **Blade CB15 Series**

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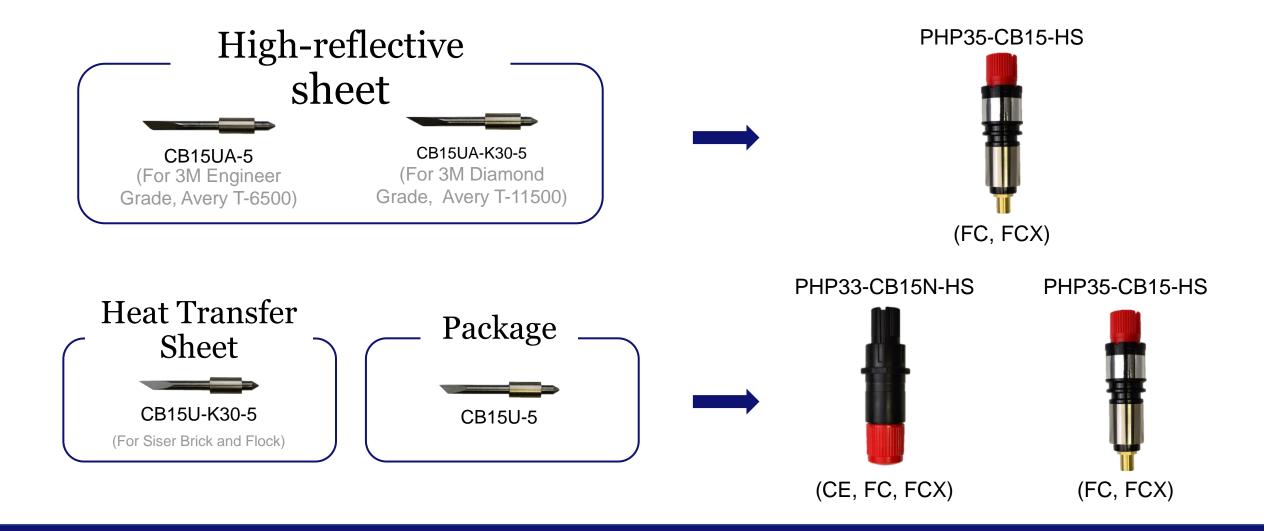






# **Blade Line-up**





#### Holder Combination



GRAPHTEC

# Suitable Media

#### Media Type:

- Heavy paper/board (200 500g/m) [Thickness up to 0.5mm]

Angle: 45

#### Examples:





# Suitable Media Examples



#### Media Type:

- Thick heat transfer sheet

(Siser Brick)

- -Sand blast rubber
- [Thickness up to 1.1mm]

Angle: 30

#### Recommended settings for CE7000

Cutting Force	30		
Cutting speed	30		
Acceleration	3		
Blade length	1mm		
Tangential mode	Mode 1		
Over cut	0.2mm		

CB15U-K30-5

# Suitable Media

#### Media Type:

- High-intensity reflective
- (3M Engineer Grade #3200 series)
- -Avery Dennison T-6500 series
- [Thickness up to 0.5mm]

Angle: 45

CB15UA-5

#### Examples:



#### Recommended settings for FC9000

Take-up roller, additional push roller and Flange

Cutting Force	36	
Cutting speed	20	
Acceleration	1	
Step pass	1	
Blade length	1mm	
Tangential mode	Mode 1	
Over cut	0.6mm	

XY segment are compensation

# **Suitable Media** Examples

#### Media Type:

- High-intensity reflective

(3M Diamond Grade #4090 series)

-Avery Dennison T-11500 series

[Thickness up to 1.0mm]

Angle: 30

CB15UA-K30-5

#### Recommended settings for FC9000

Take-up roller, additional push roller and Flange

Cutting Force	36		Perforation setting		
Cutting speed	20	Cut	L = 100-300mm*		
Acceleration	1	Up	L = 0.01mm**		
Step pass	1	For ma	nore details, please check "		
Blade length	1mm		Reflective Traffic Sign Materials FC9000"		
Tangential mode	Mode 1				
Over cut	0.6mm				

XY segment are compensation

\*Up to 500mm \*\*Depends on the design



01mm\*\* please check "High Sign Materials with **`9**000"